

Fig. 1. Current commuting mixer architecture

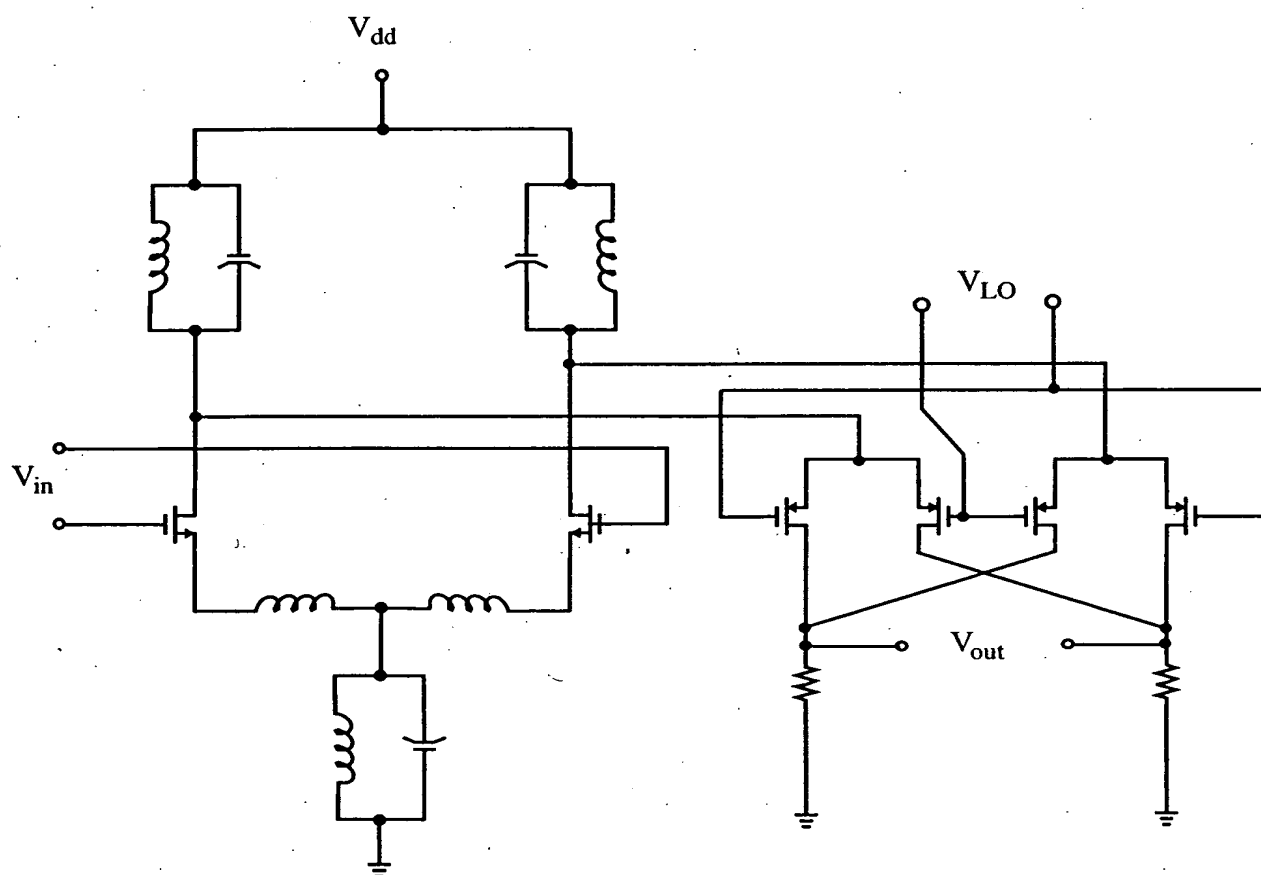


Fig. 2. Prior art (U.S. Pat. No. 6094084)

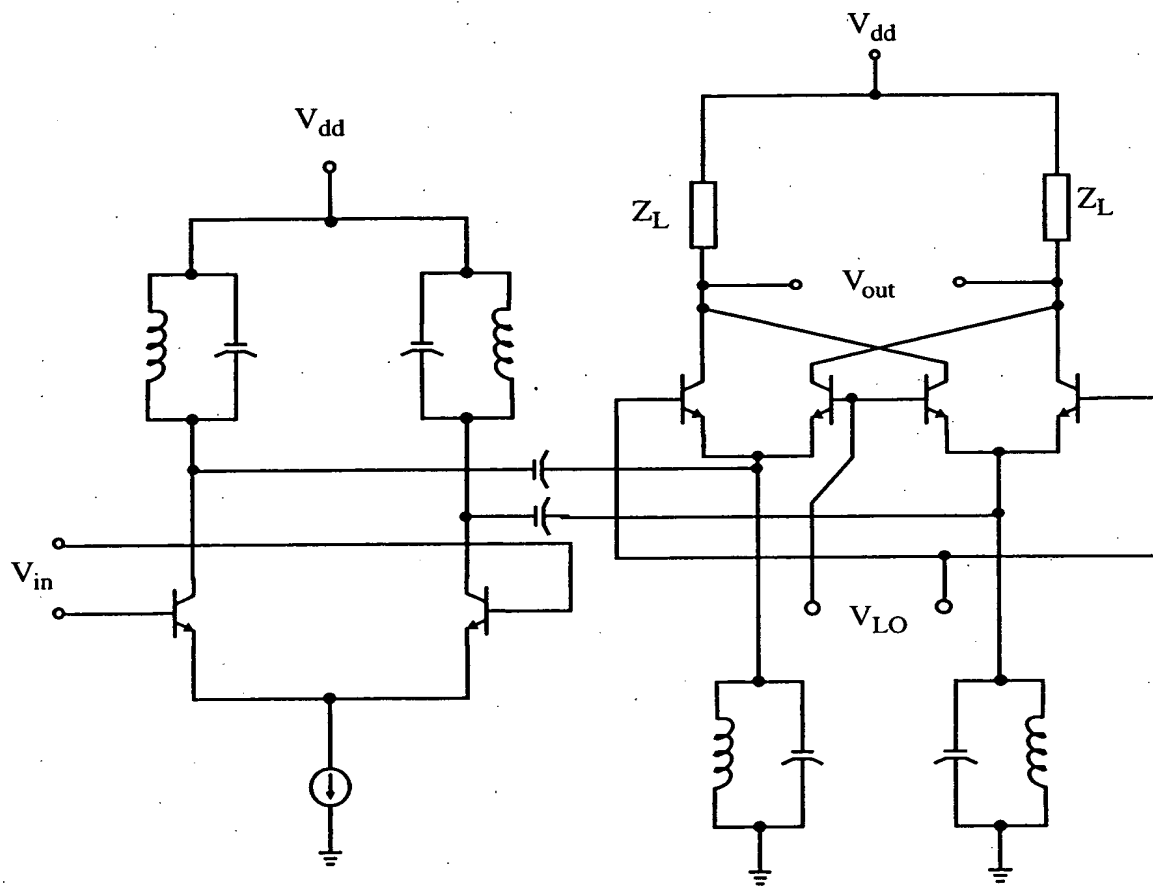
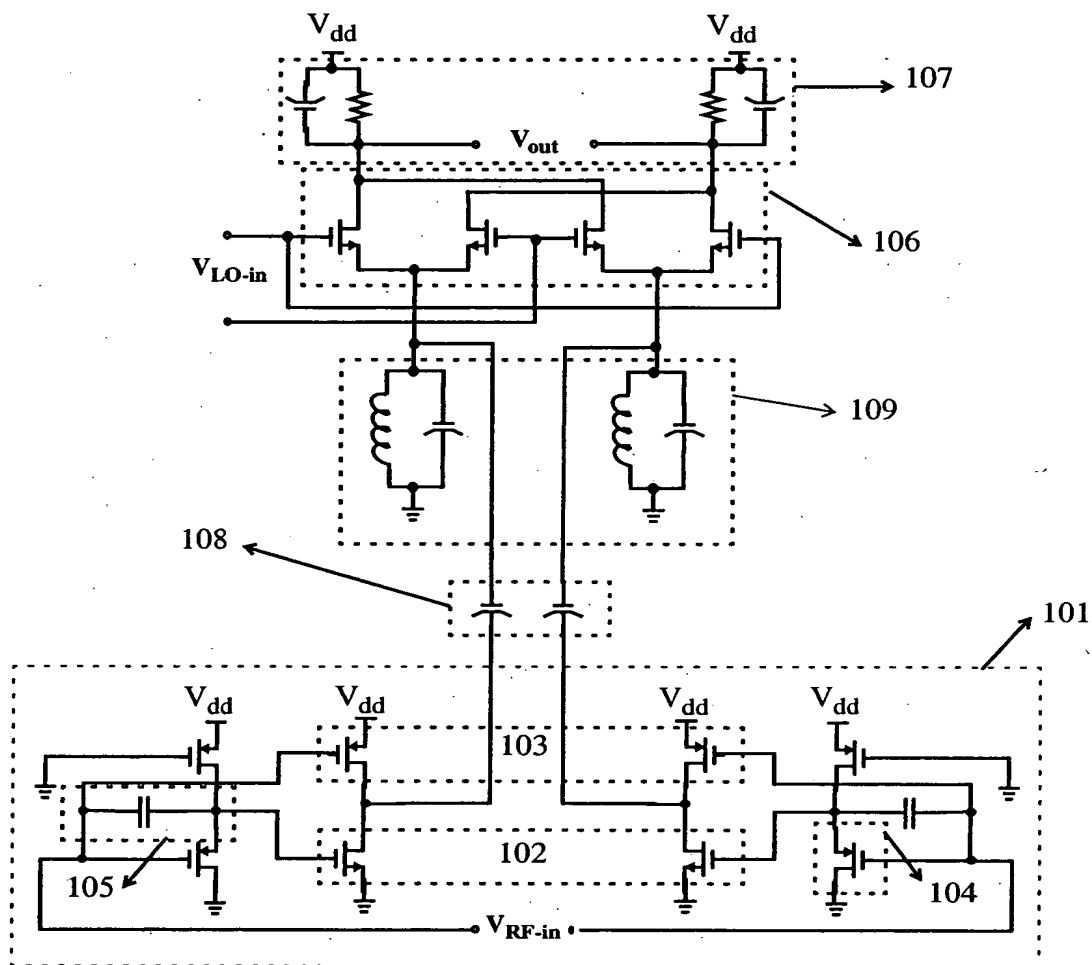


Fig. 3. Prior art (U.S. Pat. No. 6232848)



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Fig. 4 . The preferred embodiment

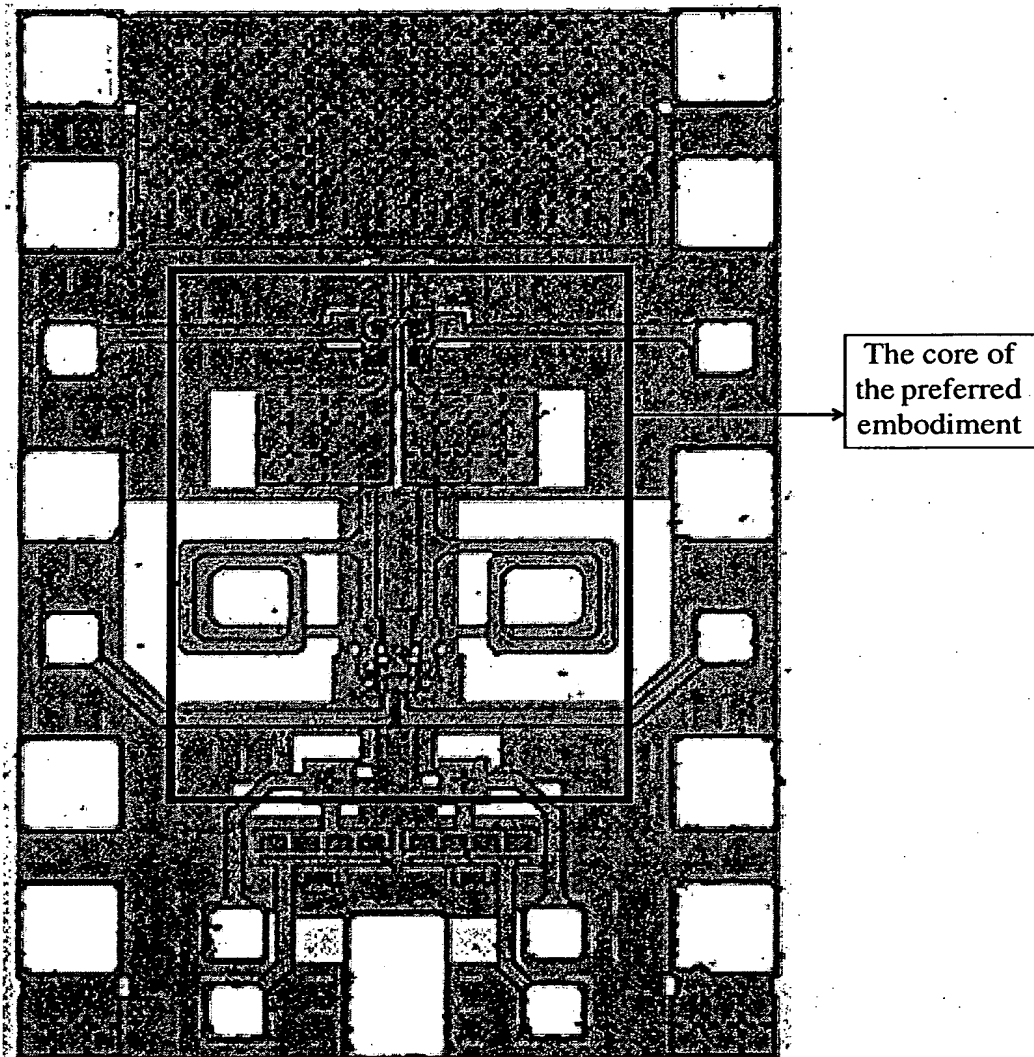


Fig. 5. Micrograph of the preferred embodiment

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